精度表

機械名

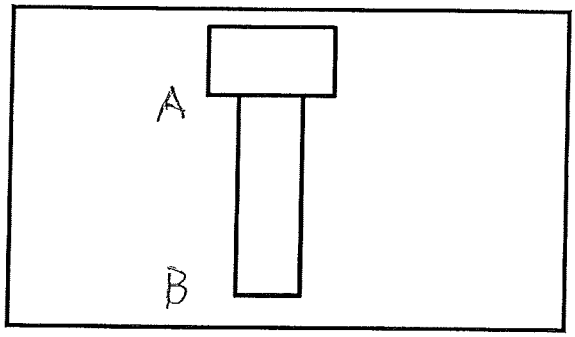
三井精機　HU-63A　年製　S/NO.188

測定日	2018/11/2	測定者　大上

主軸振れ

L=300

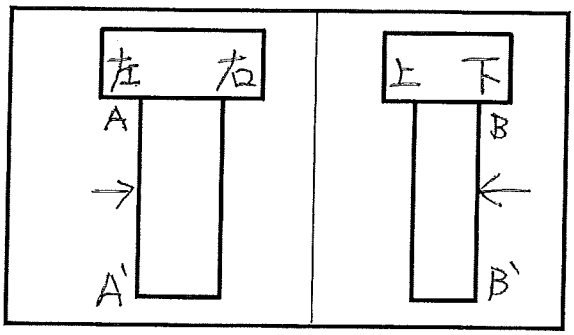
A	0
B	0.002



主軸倒れ

L= 300

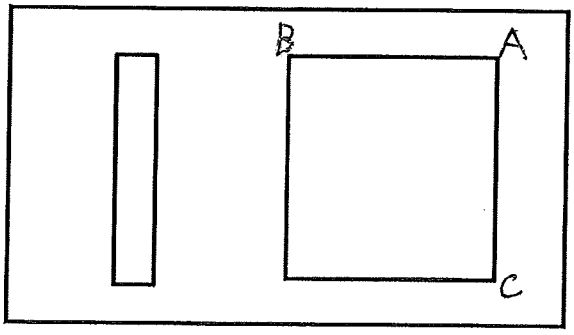
A.A'	0
	-0.01
B.B'	0
	-0.01
C.C'	
D.D'	



真直度(直角度)

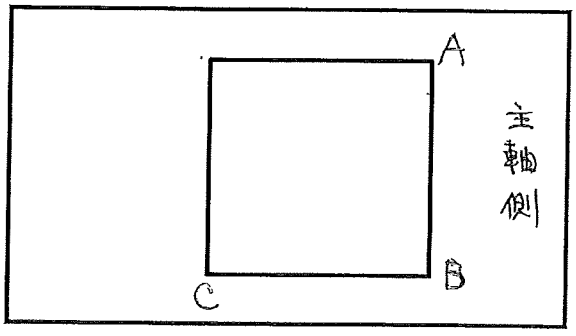
L= 500

Y-Z	
A.B	0
	-20
A.C	0
	+25
直角度	+5



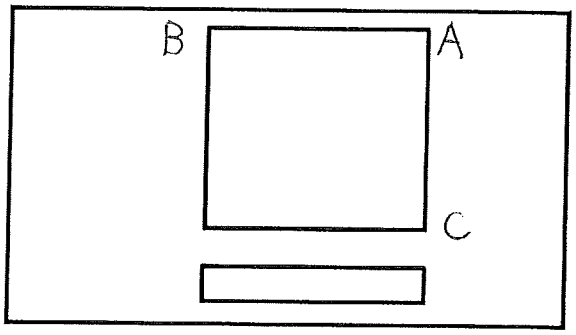
L= 500

X-Z	
A.B	0
	0
A.C	0
	+15
直角度	+15



L= 500

X-Y	
A.B	0
	-0.002
A.C	0
	-0.002
直角度	-0.004

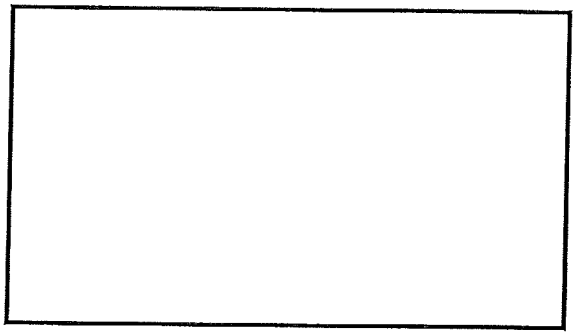


振り回し

L=

A

B



備考

B軸　バックラッシュ

パラメーター　0.001/mm