

SODICK brand NC EDM  
Model : AG360L YOM : 2013 S /No. A246  
Controller : LN1W (SI-LINK)

### 《Specifications》

Maximum workpiece dimensions :  
550 × 380 × 220 mm (jet machining)  
550 × 380 × 170 mm (immersion machining)  
Maximum workpiece mass :  
400 kg (jet machining)  
300 kg (immersion machining)  
Machining tank internal dimensions : 894 × 720 mm  
Travel X : 360 Y : 250 Z : 220 mm  
U × V : 80 × 80 mm  
Taper machining control angle (at 80 mm thickness) :  $\pm 20^\circ$   
Wire electrode diameter :  $\phi 0.15$ – $\phi 0.3$  mm  
Wire feed speed : 420 mm/sec  
Wire bobbin mass : 8 kg  
Electrical capacity : 3-phase 50/60Hz 13 kVA

Required floor space : 1,785 × 2,260 mm  
Height : 2,065 mm  
Machine weight : 2,700 kg

### 《Options》

Maximum discharge current: 40 A  
Service tank unit dimensions : 800 × 2,080 × 1,895 mm  
Machining fluid capacity : 590 liters  
Mass (dry) (including power supply) : 585 kg  
Machining fluid filtration method :  
Paper filter replacement type (internal pressure, dual-cylinder type)  
Eco Ion : Ion-exchange resin (18-liter specification)