

OKUMA brand Double Column 5 face machining center
Model : MCR-A5C II 20x40 YOM : 2013 S/No : 172185
Controller : OSP-P300M
ATC50 BT#50 6,000 rpm

《Specifications》

Gate width : 2,150 mm
Table to spindle nose : 1,350 mm
Table size : 1,500 x 4,000 mm
Max. loading weight: 16,000kg
Travel X : 4,200 Y : 2,600 Z : 800 W : 800 mm
Taper : BT50
Spindle speed : 30~6,000 rpm
ATC : 50 stations

Required floor space : 6,180 × 11,000 mm
Machine height : 5,820mm
Net weight : 34,000kg

《Options》

Through spindle coolant : 2MPa (high/low pressure switching type)
Extension head : 6000 rpm/L250 mm
90° angular head : 3000 rpm/L250 mm/C axis 5 degree index.
Absolute scale X, Y, Z, W axis
Touch sensor made by BIG FMT 5000
Program store capacity: 4 GB
Operation buffer capacity: 2 MB
Tool length/tool compensation: 999 sets
OSP-P300M Rakuraku-D: For gate type (kit details)
 Work seat thread selection
 Helical cutting within 360°
 Arbitrary angle chamfering function
Synchronous Tap II
Slanted surface machining function
Easy dialogue advanced M function: 5-sided machining function
Cutting time: 4,107 h Spindle rotation time: 4,995 h