

YASDA Brand Vertical Machining Center
Model: YBM-950VⅢ YOM : 2009 S/No. : 09-VP1910
Controller: FANUC Series 31i A5
ATC 40 stations BBT40 24,000 rpm

《Specifications》

Table size : 500 × 1,000 mm
Max. work load : 800 kg
Travel X : 900 Y : 500 Z : 350 mm
Distance from spindle end to table top : 350~700 mm
Max. spindle speed : 24,000 rpm
Tool shank : BBT40 (BIG Plus)
ATC : 40 stations

Required floor space : 2,346 × 3,578 mm mm
Machine height : 3,230 mm
Machine weight : 11,000 kg
Operating hours : 362,481h Cutting hours : 55,472 h

《Options》

150mm High column specification
Scale feedback X, Y, Z axis (0.0001mm command)
Air coolant through spindle center (micro fog coolant)
Spindle thermal variation compensation function (special)
Automatic measurement and centering equipment
Machine temperature control device
1 axis added (including amplifier *motor not included)
Smooth interpolation, optional block skip
One-way positioning, helical interpolation, rigid tap
Smooth interpolation, optional block skip
First data server
Additional custom macro common variables 600
Program memory capacity 1MB (2560m)
High-speed machining function (HAS-3) Max. cutting speed 12000mm/min
In-machine screw conveyor (2 units, left and right)
Sub table: 450 × 540 × 150 mm